

8327 CrownShield[®] HD Epoxy Clear UV Resistant

TECHNICAL DATA SHEET Product Number: 8327HD

High Build Epoxy Clear Designed for Decorative Applications – CrownMetallic[™], CrownQuartz[™] and ColorFlake[™]

DESCRIPTION

8327HD` CrownShield` is a clear 2-component, UV resistant, 100% solids, and low odor during installation. It is specifically formulated for use with metallic pigments, color quartz, and color flakes. When used with metallic pigments it can place at 50 mils (1.3 mm) for “depth” or as a thin economical metallic floor at 10 mils (0.25 mm). It can be applied directly over 8303 CrownShield MVB (moisture mitigation primer). It is VOC Compliant in all states and provinces in North America.

TYPICAL USES

- Aircraft Hangar Floors
- Automotive Show Room Floors
- Commercial Bakery and Kitchen Floors
- Garage Floors
- Hospital and Health Care Facility Floors
- Laboratory and Research Floors
- Manufacturing and Warehouse Floors
- Pharmaceutical Floors
- Retail Stores
- Schools and Universities Floors
- Clearcoat over decorative systems

BENEFITS

- Complies with USDA, FDA, Food Safety Modernization Act. **See Crown Polymers Technical Bulletin: 3 Food and Beverage Compliance.**
- Slip Resistance (ADA) **See Crown Polymers Technical Bulletin: 4 Coefficient of Friction.**
- LEED[®] and Green Seal[®] requirements. **See Crown Polymers Technical Bulletin: 5 LEED and Green Seal Information.**
- VOC and EPA Compliant all states and provinces in North America. Cures to an inert finish. **See Crown Polymers Technical Bulletin: 2 VOC Compliance**
- Strong and Tough Floor.
- Excellent Chemical and Abrasion Resistance
- Designed for new floors and for resurfacing old floors

LIMITATIONS

- This product is best suited for applications when the temperature is between 50°F to 90°F (10°C to 32°C). Do not apply when Relative Humidity exceeds 85%. See Crown Polymers Technical Bulletin: 7 Temperature and Relative Humidity Limits.
- Higher temperatures will result in shortened working time and drying time.
- Requires primer when applied directly to concrete

and cementitious overlays. See Crown Polymers Technical Bulletin: 20 Selecting a Primer

COLORS

Clear.

COVERAGE RATE PER GALLON

- CrownMetallic Rich or “Depth Look” place at 40 mils (1.0 mm) WFT
- CrownMetallic Economical place at 10 to 16 mils (0.25 to 0.40 mm)
- CrownQuartz and CrownFlake broadcast use as the final receiving coat, grout coat/lock coat, and topcoat coverage rate vary.

CONCRETE

Concrete must be structurally sound and free of curing agents, coatings, sealers, densifiers, and other bond breakers.

New Concrete:

- Place concrete per ACI 302.2R Guide for Concrete Slabs that Receive Moisture-Sensitive Floor Materials.
- Water Cement Ratio 0.4 to 0.5, and an approximate 4,000 psi (28 MPa) strength level.
- Requiring a positive side moisture barrier in direct contact with the concrete meeting ASTM E1745 Standard Specification for Plastic Water Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs.
- The moisture barrier needs to be placed per ASTM E1643 Standard Practice for Selection, Design, Installation of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs, Class A 15 mils (0.38mm)

Existing Concrete:

If field tests or laboratory analysis reveals inferior concrete flooring slabs containing contaminants from previously applied unreacted silicate materials that will interfere

Physical Properties at 77°F (25°C)			
VOC (Volatile Organic Compounds), (VOC Calculated Per ASTM D3960)	< 5 g/L		
Solids Content, by Volume (Clear Gloss)	100%		
Mix Ratio, by Volume	2:1		
Minimum Application Surface Temperature	50°F		
Pot Life, 1 gallon (3.79 liters) Mass, Pot Life is Reduced by Increases in Mass & Temperature	15 - 20 Minutes		
Tack Free	50°F (10°)	77°F (25°)	90°F (32°)
	10 - 12 Hours	6 - 8 Hours	5 - 7 Hours
Recoat Time	24-36 Hours	18-24 Hours	12-18 Hours
Shelf Life (shipped and stored) at 40°F to 100°F (4.4°C to 38°C)	1 Year		
Packaging 3gal, 15 gals (11.4 lt., 56.8 lt.)			

Mechanical Properties at 77°F (25°C)	
Surface Preparation ICRI Guideline No. 310.2R Concrete Surface Profile (CSP 3 to 4) Depending on System to be Installed and Condition of Concrete.	
Compressive Strength, ASTM D695	8,500 psi
Tensile Strength, ASTM D683	4,800 psi
Tensile Elongation, ASTM D638	5%
Hardness (Shore D), ASTM D2240	80
Adhesion, ASTM D7234	>400 psi
Dynamic Coefficient of Friction, ASNI 326.3. Depends on the texture of the system selected, ranging from smooth to aggressive. BOT 3000E	>0.45(inclines) >0.42(level)
Moisture Vapor Emission Rate, F1869*	3 lbs.
Relative Humidity, F2170*	80%
*If moisture or relative humidity exceeds the limits consult the Crown Polymers representative and refer to Crown Polymers Technical Bulletin: 6 Moisture Mitigation Negative Side Moisture Barrier.	

Note: though testing is critical, it is not a guarantee against future problems. This is especially true if there is not a positive side vapor barrier or it is not functioning properly and/or concrete has contamination from oils, chemical spills, densifiers, excessive salts or other bond breakers.

with the bond, use 8201 CrownPrime WBC. **See Crown Polymers Technical Bulletin: 20 Selecting a Primer.**

- Contaminants include, but are not limited to organic hydrocarbon materials, calcium chlorides, and aluminum stearates.
- Concrete flooring slab can lose their structural strength over time, caused by conditions beyond the control of the flooring manufacturer or the installation contractor.
- If the concrete substrate deteriorates sufficiently, it will no longer support the bond of the remediation floor system.

Such conditions are detailed in ACI 201.2R “Guide to Durable Concrete” published by the American Concrete Institute. **See Crown Polymers Technical Bulletin: 1 Concrete Surface Preparation.**

CHEMICAL RESISTANCE DATA

See Crown Polymers Technical Bulletin: 9 Chemical Resistance Guidelines and Chart.

CHECK CONCRETE MOISTURE

The concrete must be dry before application of this floor coating material. Concrete moisture tests are required, either ASTM F1869 (calcium chloride) or ASTM F2170 (in situ RH probe). **Refer to appropriate Technical Data Sheet limits and Crown Polymers Technical Bulletin: 6 Moisture Mitigation Negative Side Moisture Barrier.**

CHECK TEMPERATURE & HUMIDITY

Floor and material temperature must be at or above the published Technical Data Sheet. Dew Point must be 5°F (3°C) or more below the surface temperature. Do not apply if humidity is at or above 85%. **See Crown Polymers Technical Bulletin: 7 Temperature and Relative Humidity Limits.**

SURFACE PREPARATION

Surface preparation per: ICRI Guideline No. 310.2R Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair. The pH of the concrete substrate should be at 9 or above. All bond-breaking material must be removed. **See Crown Polymers Technical Bulletin: 1 Concrete Surface Preparation.**

APPLICATION EQUIPMENT

Depending on system applied: Variable low-speed drill (450 rpm) with Jiffy® type impeller mixing paddle, disposable 3” brush for cutting in, 3/8 inch nap non-shedding phenolic core roller, and rubber squeegee for spreading 8327 CrownShield HD. Pour, squeegee, and back-roll suggested.

OPTIONAL ANTIMICROBIAL

The antimicrobial additive is a non-heavy metal biocide that can be added during the manufacturing process. The antimicrobial agent can be added to the topcoat only for

an economical application or it can be added to each step of the application, primer, body coat, and topcoat, which is recommended for abusive environments. **See Crown Polymers Technical Bulletin: 11 Understanding the Optional Antimicrobial Additive.**

MIXING

For ease of mixing and placement, the temperature of the “A” and “B” components should be between 70°F to 80°F (20°C to 26°C). Pre-mix the “A” and “B” components to ensure all raw material and pigments are dispersed uniformly. **See Crown Polymers Technical Bulletin: 10 Mixing Guidelines.**

APPLICATION

pour all liquid material onto the properly prepared concrete substrate or next lift in ribbons and squeegee the material out evenly. Back-roll and cross-roll the material. Check for desired wet film thickness with a WFT Gauge. If broadcasting aggregate, such as 60 mesh or 90 mesh, broadcast a sprinkle (not full broadcast) into the wet material. Place all steps per Crown Polymer Installation Guidelines.

SKID-RESISTANCE

Skid-Resistance – Field (in situ) Wet Dynamic Coefficient of Friction (DCOF), ANSI A326.3. **See Crown Polymers Technical Bulletin: 12 Coefficient of Friction.**

SHIPPING and STORAGE

Ship and store material between 40°F to 90°F (4°C to 32°C). Store in a dry environment and out of direct sunlight.

SHELF LIFE

Shelf life is 1 year from the date of manufacture, provided the containers are unopened.

CLEAN-UP

Clean-up mixing station, tools, and equipment as required. Use acetone, a VOC exempt solvent, for cleaning up. Observe all legal, and health, and safety precautions when handling or storing solvents and materials, particularly in confined spaces. Make sure the working areas are well ventilated at all times during placement and curing time.

DISPOSAL

Dispose of empty packaging and other waste per federal, state, province, and local regulations.

MAINTENANCE

Inspect the installed floor by spot cleaning and spot repairing the damaged or cracked areas. To prolong the life of the flooring system, a daily maintenance program is highly recommended to ensure the floor is safe for its intended purposes. **See Crown Polymers Technical Bulletin: 8 Care and Maintenance.**

TECHNICAL SUPPORT

For questions, contact a Crown Polymers Representative. Additional Support Documents are available from Crown Polymers, including brochures, application guidelines, videos and more. Visit Crownpolymers.com or contact Crown for additional resources.

DISCLAIMER

All guidelines, recommendations, statements, and technical data contained herein are based on information and tests. The accuracy and completeness of such tests are not guaranteed and are not to be construed as a warranty, expressed or implied. It is the responsibility of the user to document information and tests to determine the intent of the product for ones' own use. The application, job conditions and user assumes all risks and liability resulting from use of the product. We do not suggest or guarantee any hazards listed herein are the only ones, which may exist. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss or damage directly or indirectly resulting from use of, or inability to use the product. Recommendations or statements, whether in written or verbal, other than those contained herein shall not be binding upon the manufacturer, unless in writing and signed by a corporate officer of the manufacturer. Technical and application information is provided for the purpose of establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and Crown Polymers makes no claim that these tests or any other tests accurately represent all environments. Not responsible for any typographical errors.

LIMITED WARRANTY

Crown Polymers warrants its products to be free of manufacturing defects and meets all Crown Polymers current published physical properties. Crown Polymers' sole responsibility shall be to replace the portion of any product proved to be defective. There are no other warranties by Crown Polymers of any nature whatsoever expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Crown Polymers shall not be liable for damages of any sort, including remote or consequential damages resulting from any claimed breach of any warranty whether expressed or implied. Crown Polymers shall not be responsible for the use of this product in a manner to infringe on any patent held by others. In addition, no warranty or guarantee pertaining to appearance, color, fading, chalking, staining, shrinkage, peeling, normal wear and tear or improper application by the applicator will be issued. Damage caused by abuse, neglect and lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded from the limited warranty. Crown Polymers reserves the right to conduct performance tests on any material claimed to be defective prior to any repairs by owner, general contractor, or applicator.



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