

PHYSICAL PROPERTIES

SOLIDS CONTENT	100%
VOLUMETRIC MIX RATIO	1A:1B
COVERAGE RATE	300 Lf / gal @ 1/4" x 1/4"
APPLICATION TEMP	50° - 90°F
POTLIFE 1 Gal mass @ 75°F	10 Min
DRY TIME @ 75°F	4-10 Hours
RECOAT WINDOW	4-24 Hours
FULL CURE	4 Days
PACKAGING	2 Gal Kit 10 Gal Kit

MECHANICAL PROPERTIES

TENSILE STRENGTH ASTM D638	1000 p.s.i
ELONGATION ASTM D638	80-100%
ADHESION TO CONCRETE ASTM D7234	>300 p.s.i
WATER ABSORPTION ASTM D570	0.6%
SHORE D HARDNESS ASTM D2240	35-40

CHEMICAL RESISTANCE

Refer to CrownTech Chemical Resistance Guideline Technical Bulletin No. 9

PRODUCT DESCRIPTION

501 CrownFlex is a two-component, paste, 100% solids, semi-rigid modified paste epoxy joint sealant and crack filler. It features a combination of excellent adhesion and elongation not available in general purpose epoxy. It is formulated to provide concrete joint edges and minimizing the deterioration of concrete joint/crack edge to impact. It is used on floors, joints and cracks subjected to heavy foot traffic, fork lift traffic and chemical attack, specifically food acids. In addition, it is used in conjunction with 8502 CrownFlex membrane for waterproofing and crack dampening under epoxy coating and flooring systems. It is VOC Compliant in all states and provinces in North America.

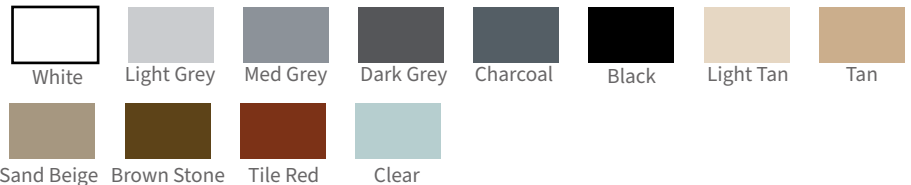
TYPICAL USES

- Aircraft Hangars & Maintenance Floors
- Commercial Bakeries and Kitchens
- Laboratories and Research Floors
- School & Universities
- Automotive Show Room and Repair Areas
- Hospital and Health Care Facility Floors
- Manufacturing and Warehouse Floors
- Pharmaceutical Floors

BENEFITS

- Complies with USDA, FDA, FSMA. See Crown Polymers Technical Bulletin: 3 Food and Beverage Compliance.
- LEED requirements. See Crown Polymers Technical Bulletin: 5 LEED information
- Cures to an inert finish. See Crown Polymers Technical Bulletin: 2 VOC Compliance

COLORS



LIMITATIONS

- Higher temperatures will result in shortened working times and faster drying time.
- Color may vary due to batch-to-batch variation, always "box" different batches to avoid it.
- May amber with UV Exposure
- Do not thin

SHELF LIFE

1 Year from Date of Manufacture provided unopened

STORAGE

Store in a dry environment at room temperature and out of direct sunlight.

APPLICATION EQUIPMENT

Personal Protective Equipment
Mortar Mixing Paddle
Drill
V-Blade
Putty Knife
Stainless Steel Trowel

SURFACE DIAGNOSTICS

Concrete must be structurally sound and free of all contaminants and bond breakers. Test concrete compressive strength using a Schmidt or Rebound Hammer to ensure substrate has compressive strength of 3500 psi or higher.

Perform a pH test using concrete pH test strips or meter to ensure substrate pH is between 9-12.
Perform Moisture Test using either Calcium Chloride per ASTM F1869 or In-Situ Relative Humidity Probe per ASTM F2170 to ensure substrate has Moisture Vapor Emission Rate of 3 psi or less and Relative Humidity of 80% or less. See CrownTech Bulletin 6: Moisture Mitigation Negative Side Moisture Barrier

If Moisture Vapor Emission Rate is above 3 psi. but below 25 psi. and relative humidity is above 80% but below 99% then apply 8303 Moisture Barrier Primer first at 16 mils with a coverage rate of 100 Ft²/ Gal.

SURFACE PREPARATION

Use Mohs scratch test to determine concrete hardness for proper diamond bond selection.

Concrete should be mechanically profiled and prepared to produce a Concrete Surface Profile (CSP) level between #2 & #4 per ICRI Guideline no. 310.2R. See CrownTech Bulletin 1: Concrete Surface Preparation.

All perimeter areas of coating termination shall be masked for protection. Saw cut and key-in all termination points.

SURFACE REPAIR

All depressions, divots and cracks should be profiled and free of dust and contaminants. Repair surface imperfections to reduce the ability to see the defect through the coating.

Honor all dynamic (moving) joints, static joints may be filled, use dynamic joints as initiation and termination points during application process where needed.

TEMPERATURE EVALUATION

Ambient and substrate temps should be above 50°F and a minimum of 5°F above Dew Point.

Product temps should be between 70-80°F.

Relative Humidity should not exceed 80%. See CrownTech Bulletin 7: Temperature & Relative Humidity

ALL SOURCES OF IGNITION SHOULD BE TURNED OFF AND ENVIRONMENT SHOULD HAVE PROPER AND ADEQUATE VENTILATION DURING APPLICATION AND CURING PROCESS

MIXING AREA SHOULD BE PLACED ON OR IN CLOSE PROXIMITY TO PROJECT. AREA SHOULD BE SECURELY COVERED WITH PLASTIC, CARDBOARD OR TARP. STAGE MATERIALS, TOOLS AND CLEANING SUPPLIES IN MIXING AREA PRIOR TO APPLICATION PROCESS.

DO NOT MIX MORE MATERIAL THAN CAN BE APPLIED IN 10 MINUTES

MIXING

1

Scoop equal parts of A-Component and B-Component at a mix ratio of 1A:1B by volume

2

Use putty knife to blend, flip and mix components until mixture is homogeneous

COVERAGE RATE

300 Lf / Gal @ 1/4" x 1/4"

COVERAGE RATE MAY VARY DEPENDING ON SUBSTRATE CONDITION AND POROSITY

WORKING TIME

10 Minutes @ 75°F

WARMER AMBIENT, PRODUCT AND SURFACE TEMPERATURES WILL SHORTEN POTLIFE AND WORKING TIME.

APPLICATION STEPS

1

Apply mixed material into prepared joint or crack using a 3-4" putty knife and slightly overfill

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Allow coating to dry:
4-10 Hours depending on temperatures

CLEAN-UP

Clean-up mixing station, tools, and equipment as required. Use acetone, a VOC exempt solvent, for cleaning up. Observe all legal, and health, and safety precautions when handling or storing solvents and materials, particularly in confined spaces. Make sure the working areas are well ventilated at all times during placement and curing time.

DISPOSAL

Dispose of empty packaging and other waste in accordance with federal, state, provinces and local regulations.

MAINTENANCE

Inspect the installed floor by spot cleaning and spot repairing the damaged or cracked areas. To prolong life of the flooring system, a daily maintenance program is highly recommended to ensure the floor is safe for its intended purposes. See Crown Polymers Technical Bulletin: 8 Care and Maintenance.

TECHNICAL SUPPORT

For questions, contact a Crown Polymers Representative. Additional Support Documents are available from Crown Polymers, including brochures, application guidelines, videos and more. Visit Crownpolymers.com or contact Crown for additional resources

DISCLAIMER

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SCAN QR CODE FOR FULL DISCLAIMER AND LIMITED WARRANTY INFORMATION

**REFER TO SAFETY DATA SHEETS (SDS)
FOR SAFETY PRECAUTIONS.**

**SAFETY PRECAUTIONS MUST BE FOLLOWED
DURING STORAGE, HANDLING AND USE.**

**PERSONAL PROTECTIVE EQUIPMENT
(PPE)**

**SHALL BE WORN AT ALL TIMES INCLUDING
BUT NOT LIMITED TO LONG SLEEVE SHIRTS OR
DISPOSABLE ARM SLEEVES, SAFETY GLASSES,
DISPOSABLE NITRILE GLOVES, AND PROPERLY
FITTED NIOSH RESPIRATORS**