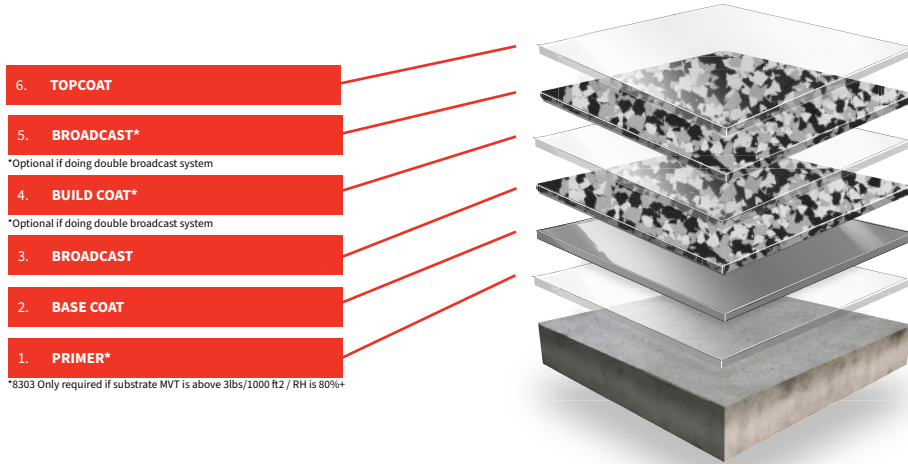


SYSTEM DESCRIPTION

CrownFlake 1-day system is a multi-layer decorative flooring system that includes a pigmented self-priming polyurea receiving coat, colored flakes broadcast to rejection, and a polyaspartic topcoat for durability, UV stability, gloss retention as well as abrasion, chemical, impact and hot tire resistance. It is suitable for direct application over Crown Polymers moisture mitigation primer when moisture vapor emission rate exceeds 15lbs/1000Ft²/24 hrs. CrownFlake is typically applied at a nominal thickness of 30 mils (0.76 mm) as a single broadcast system and 60 mils (1.52 mm) with a double broadcast.



SYSTEM COMPOSITION

1. 8303 CrownShield® MVB (if MVE >15 lbs)
2. 8240 Fast Glue Pigmented Polyurea
3. Colored Flake Broadcast
4. 8175 Clear Polyaspartic (Optional)
5. Colored Flake Broadcast (Optional)
6. 8175 CrownPro Clear Polyaspartic

OPTIONAL TOPCOATS:

- 8340 CrownPro Clear High-Solids Polyaspartic

TYPICAL USES

- Automotive Show Room Floors
- Commercial Retail Floors
- Garage Floors
- Hospital and Health Care Facility Floors
- Laboratories and Research Floors
- Patio and Breezeway Floors
- Pharmaceutical Floors
- Pool Decks
- Schools and Universities Floors

BENEFITS

- Rapid return to service
- Great elongation
- Easy to maintain seamless surface
- Durable, impermeable and monolithic
- Abrasion, impact and chemical resistant
- Optional integral cove base and curbs without joints
- Hydrostatic pressure resistant up to 15 lbs/1000 Ft²

PHYSICAL PROPERTIES

TENSILE STRENGTH	ASTM D638	3,000 p.s.i
TEAR RESISTANCE	ASTM D1004	200 p.s.i
TENSILE ELONGATION	ASTM D638	100%
PENCIL HARDNESS	ASTM D3363	2H
ABRASION RESISTANCE CS17 Wheel, 1000g Load, 1000 Cycles	ASTM D4060	38 mg loss
HYDROSTATIC PRESSURE RESISTANCE	ASTM D7088	15 lbs
ADHESION TO CONCRETE	ASTM D7234	>400 p.s.i Concrete Failure

*The above physical properties were measured in accordance with the referenced standards. Results may vary based upon statistical variations on mixing methods, equipment, application methods, environment, actual site conditions, and curing conditions. All sample preparation and testing are conducted in a laboratory environment and actual performance on job site may vary from these values based on actual site conditions.

CONCRETE

Concrete must be structurally sound. Concrete should be properly cured and have a minimum compressive strength of 3,000 psi and a minimum surface tensile strength of 250 psi prior to coating application. Concrete substrate should have a minimum Floor Flatness Tolerance level of FF30 per ASTM E1155 unless otherwise specified. Concrete finish shall be steel troweled. Surface shall be clean and free of all contaminants and bond breakers. Contaminants include, but are not limited to organic hydrocarbon materials, calcium chlorides and aluminum stearates. Concrete flooring slabs can lose their structural strength over time, caused by conditions beyond the control of the flooring manufacturer or the installation contractor. If the concrete substrate deteriorates sufficiently, it will no longer support the bond of the remediation floor system. Such conditions are detailed in ACI 201.2R “Guide to Durable Concrete” published by the American Concrete Institute. See Crown Polymers Technical Bulletin: 1 Concrete Surface Preparation

SUBSTRATE DIAGNOSTICS

Test concrete compressive strength using a Schmidt or Rebound Hammer to ensure substrate has compressive strength of 3,000 psi or higher. Perform a pH test using concrete pH test strips or meter to ensure substrate pH is between 9-12. Perform Moisture Test using either Calcium Chloride per ASTM F1869 or In-Situ Relative Humidity Probe per ASTM F2170. Refer to appropriate Technical Data Sheet limits and Crown Polymers Technical Bulletin: 6 Moisture Mitigation Negative Side Moisture Barrier.

SURFACE PREPARATION

Use Mohs scratch test to determine concrete hardness for proper concrete preparation method. Concrete should be mechanically profiled and prepared to produce appropriate Concrete Surface Profile (CSP) per ICRI Guideline no. 310.2R. See CrownTech Bulletin 1: Concrete Surface Preparation and refer to individual product Technical Data Sheet (TDS) for desired CSP level. All perimeter areas of coating termination shall be masked for protection. Saw cut and key-in all termination points.

SURFACE REPAIR

All depressions, divots and cracks should be profiled and free of dust and contaminants. Repair surface imperfections to reduce the ability to see the defect through the coating. Honor all dynamic (moving) joints, static joints may be filled, use dynamic joints as initiation and termination points during application process where needed.

CLIMATE EVALUATION

Ambient and substrate temperatures should be above 50°F and a minimum of 5°F above Dew Point for ideal dry times. Refer to product Technical Data Sheet (TDS) for application temperature ranges. Product temps should be between 70-80°F. Atmospheric Relative Humidity should not exceed 80% during application. See CrownTech Bulletin 7: Temperature & Relative Humidity

REFER TO SAFETY DATA SHEETS (SDS) FOR SAFETY PRECAUTIONS.

SAFETY PRECAUTIONS MUST BE FOLLOWED DURING STORAGE, HANDLING AND USE.

PERSONAL PROTECTIVE EQUIPMENT (PPE)

SHALL BE WORN AT ALL TIMES INCLUDING BUT NOT LIMITED TO LONG SLEEVE SHIRTS OR DISPOSABLE ARM SLEEVES, SAFETY GLASSES, DISPOSABLE NITRILE GLOVES, AND PROPERLY FITTED NIOSH RESPIRATORS

ALL SOURCES OF IGNITION SHOULD BE TURNED OFF AND ENVIRONMENT SHOULD HAVE PROPER AND ADEQUATE VENTILATION DURING APPLICATION AND CURING PROCESS

MIXING AREA SHOULD BE PLACED ON OR IN CLOSE PROXIMITY TO PROJECT. AREA SHOULD BE SECURELY COVERED WITH PLASTIC, CARDBOARD OR TARP. STAGE MATERIALS, TOOLS AND CLEANING SUPPLIES IN MIXING AREA PRIOR TO APPLICATION PROCESS.

MIXING

For ease of mixing and placement, the temperature of the “A” and “B” components should be between 70°F to 80°F (20°C to 26°C). Pre-mix the “A” and “B” component to ensure all raw material and pigments are dispersed uniformly. See Crown Polymers Technical Bulletin: 10 Mixing Guidelines and refer to Individual products Technical Data Sheet (TDS) for mixing procedures.

APPLICATION

Please refer to each individual product’s Technical Data Sheet (TDS) for Application Instructions.

CLEAN-UP

Clean-up mixing station, tools, and equipment as required. Use acetone, a VOC exempt solvent, for cleaning up. Observe all legal, and health, and safety precautions when handling or storing solvents and materials, particularly in confined spaces. Make sure the working areas are well ventilated at all times during placement and curing time.

DISPOSAL

Dispose of empty packaging and other waste in accordance with federal, state, provinces and local regulations.

CHEMICAL RESISTANCE

See Crown Polymers Technical Bulletin: 9 Chemical Resistance Guidelines and Chart.

SLIP RESISTANCE

Skid-Resistance – Field (in situ) Wet Dynamic Coefficient of Friction (DCOF), ANSI A326.3. See Crown Polymers Technical Bulletin: 4 Coefficient of Friction.

MAINTENANCE

Inspect the installed floor by spot cleaning and spot repairing the damaged or cracked areas. To prolong life of the flooring system, a daily maintenance program is highly recommended to ensure the floor is safe for its intended purposes. See Crown Polymers Technical Bulletin: 8 Care and Maintenance.

TECHNICAL SUPPORT

For questions, contact a Crown Polymers Representative. Additional Support Documents are available from Crown Polymers, including brochures, application guidelines, videos and more. Visit Crownpolymers.com or contact Crown for additional resources

DISCLAIMER

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