



## SYSTEM DESCRIPTION

CrownESD Static Dissipative system is designed to be placed at 26 mils. The Static Dissipative system is designed to be placed over an isolation primer. The system is comprised of an isolation primer and static dissipative build coat. It passes ANSI/ESD STM 97.1 Floor Materials and Footwear – Resistance in Combination with a person. The recommended maximum system resistance is 5e7.

It passes ANSI/ESD STM 97.2 Floor Materials and Footwear - Voltage Measurement in Combination with a person. The recommendation maximum voltage allowed is 100 volts.

## TYPICAL USES

• Aerospace & Avionics	• Bio Technology & Research	• EV Battery Production	• Flammable & Explosive Areas	• Semi-Conductor Production
• Automotive Maintenance & Repair	• Computer & Data Housing	• Chemical Processing & Storage	• Medical Equipment	

## BENEFITS

• Complies with USDA, FDA, FSMA. See Crown Polymers Technical Bulletin: 3 Food and Beverage Compliance.	• LEED requirements. See Crown Polymers Technical Bulletin: 5 LEED information	• Cures to an inert finish. See Crown Polymers Technical Bulletin: 2 VOC Compliance
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## COLORS



## OPTIONAL COMPONENTS

- **Moisture Mitigation Primer :**  
8303 CrownShield™ Clear 100 ft<sup>2</sup>/gal @ 16 mils
- **Waterproofing & Crack Suppression Membrane :**  
8502 CrownFlex Clear 40 ft<sup>2</sup>/gal @ 40 mils
- **Cove Binder :**  
8503 CrownFlex Thixotropic Epoxy 35 lf/gal @ 6"

\*For complete details refer to each optional components Technical Data Sheet (TDS).

## MECHANICAL PROPERTIES

For complete details refer to each components Technical Data Sheet (TDS)

## CHEMICAL RESISTANCE

Refer to CrownTech Chemical Resistance Guideline Technical Bulletin No. 9

## APPLICATION EQUIPMENT

Personal Protective Equipment  
Jiffy Mixing Paddle  
Slow Speed Drill  
18"x3/8" Nap Roller Cover  
8-12 Mil Notched Squeegee  
4" Chip Brush  
Spike Shoes

## SURFACE DIAGNOSTICS

Concrete must be structurally sound and free of all contaminants and bond breakers. Test concrete compressive strength using a Schmidt or Rebound Hammer to ensure substrate has compressive strength of 3500 psi or higher. Perform a pH test using concrete pH test strips or meter to ensure substrate pH is between 9-12. Perform Moisture Test using either Calcium Chloride per ASTM F1869 or In-Situ Relative Humidity Probe per ASTM F2170 to ensure substrate has Moisture Vapor Emission Rate of 3 lbs or less and Relative Humidity of 80% or less. See CrownTech Bulletin 6: Moisture Mitigation Negative Side Moisture Barrier

## SURFACE PREPARATION

Use Mohs scratch test to determine concrete hardness for proper diamond bond selection. Concrete should be mechanically profiled and prepared to produce a Concrete Surface Profile (CSP) level between #2 & #4 per ICRI Guideline no. 310.2R. See CrownTech Bulletin 1: Concrete Surface Preparation. All perimeter areas of coating termination shall be masked for protection. Saw cut and key-in all termination points.

## SURFACE REPAIR

All depressions, divots and cracks should be profiled and free of dust and contaminants. Repair surface imperfections to reduce the ability to see the defect through the coating. Honor all dynamic (moving) joints, static joints may be filled, use dynamic joints as initiation and termination points during application process where needed.

## TEMPERATURE EVALUATION

Ambient and substrate temps should be above 50°F and a minimum of 5°F above Dew Point. Product temps should be between 70-80°F. Relative Humidity should not exceed 80%. See CrownTech Bulletin 7: Temperature & Relative Humidity

### REFER TO SAFETY DATA SHEETS (SDS) FOR SAFETY PRECAUTIONS.

SAFETY PRECAUTIONS MUST BE FOLLOWED DURING STORAGE, HANDLING AND USE.

### PERSONAL PROTECTIVE EQUIPMENT (PPE)

SHALL BE WORN AT ALL TIMES INCLUDING BUT NOT LIMITED TO LONG SLEEVE SHIRTS OR DISPOSABLE ARM SLEEVES, SAFETY GLASSES, DISPOSABLE NITRILE GLOVES, AND PROPERLY FITTED NIOSH RESPIRATORS

ALL SOURCES OF IGNITION SHOULD BE TURNED OFF AND ENVIRONMENT SHOULD HAVE PROPER AND ADEQUATE VENTILATION DURING APPLICATION AND CURING PROCESS

MIXING AREA SHOULD BE PLACED ON OR IN CLOSE PROXIMITY TO PROJECT. AREA SHOULD BE SECURELY COVERED WITH PLASTIC, CARDBOARD OR TARP. STAGE MATERIALS, TOOLS AND CLEANING SUPPLIES IN MIXING AREA PRIOR TO APPLICATION PROCESS.

Do not mix more material than can be applied in 20 minutes

## 320 MIXING PROCEDURE

- 1 Pre-Mix A-Component in its respective container using Jiffy mixer and drill at slow speeds for 30 seconds.
- 2 Pre-Mix B-Component in its respective container using clean Jiffy mixer and drill at slow speeds for 30 seconds or until thoroughly homogeneous.
- 3 Transfer B-component and A-component at a mix rate of 2A:1B by volume into a clean 5-gal bucket and mix for 2-3 minutes being sure to scrape sides of the bucket with a stir stick ensuring both components are thoroughly blended

## 320 PRIMER COVERAGE RATE

160 Ft<sup>2</sup> / Gal @ 10 mils wet film

## 320 PRIMER WORKING TIME

20 Minutes @ 75°F

## 320 APPLICATION PROCEDURE

- 1 Cut-in stem walls using a 4" chip brush. Do not work edges more than 10 minutes ahead of main body of the floor.
- Epoxy sets quicker in mass, material should not be left in bucket for extended periods of time
- 2 Pour a band of mixed material across the surface roughly 4-6" wide. Use 8-12 mil notched squeegee to gauge material across surface.
    - Maintain wet edge
    - Do not allow more than 10 mins ahead of next mixed batch.
    - Always pour next mixed batch onto wet edge.
  - 3 Back roll the surface with 18" x 3/8" nap roller by walking into the wet material wearing spike shoes and roll the surface wall to wall with overlap perpendicular to your first pass
    - Do not overwork material
- ✓ Allow coating to dry 6-8 hrs @ 75°F.

## 8602 MIXING

- 1 Premix A component for 30 seconds and add pigment and mix for 1 minute or until mixture is homogenous
- 2 Add B component and mix at slow speed for 2 minutes or until thoroughly homogeneous being sure to scrape sides of bucket to ensure all material is thoroughly blended.

## COVERAGE RATE

Build Coat: 100 Ft<sup>2</sup> / Gal @ 16 mils

## WORKING TIME

20-30 Minutes @ 75°F

## APPLICATION STEPS

- 1 Cut-in stem walls using a 4" chip brush. Do not work edges more than 10 minutes ahead of main body of the floor.
  - 2 Pour a band of mixed material across the surface roughly 4-6" wide. Use 15-20 mil notched squeegee to gauge material across surface
  - 3 Back roll the surface with 18" x 3/8" nap roller by walking into the wet material wearing spike shoes and roll the surface wall to wall with overlap perpendicular to your first pass
- ✓ Allow coating to dry 6-8 hours.  
Foot Traffic: 24 Hours  
Heavy Traffic: 48 Hours  
Equipment Traffic: 72 Hours

## SLIP RESISTANCE

Skid-Resistance – Field (in situ) Wet Dynamic Coefficient of Friction (DCOF), ANSI A326.3. See Crown Polymers Technical Bulletin: 4 Coefficient of Friction.

## CLEAN-UP

Clean-up mixing station, tools, and equipment as required. Use acetone, a VOC exempt solvent, for cleaning up. Observe all legal, and health, and safety precautions when handling or storing solvents and materials, particularly in confined spaces. Make sure the working areas are well ventilated at all times during placement and curing time.

## DISPOSAL

Dispose of empty packaging and other waste in accordance with federal, state, provinces and local regulations.

## MAINTENANCE

Inspect the installed floor by spot cleaning and spot repairing the damaged or cracked areas. To prolong life of the flooring system, a daily maintenance program is highly recommended to ensure the floor is safe for its intended purposes. See Crown Polymers Technical Bulletin: 8 Care and Maintenance.

## TECHNICAL SUPPORT

For questions, contact a Crown Polymers Representative. Additional Support Documents are available from Crown Polymers, including brochures, application guidelines, videos and more. Visit [Crownpolymers.com](http://Crownpolymers.com) or contact Crown for additional resources

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